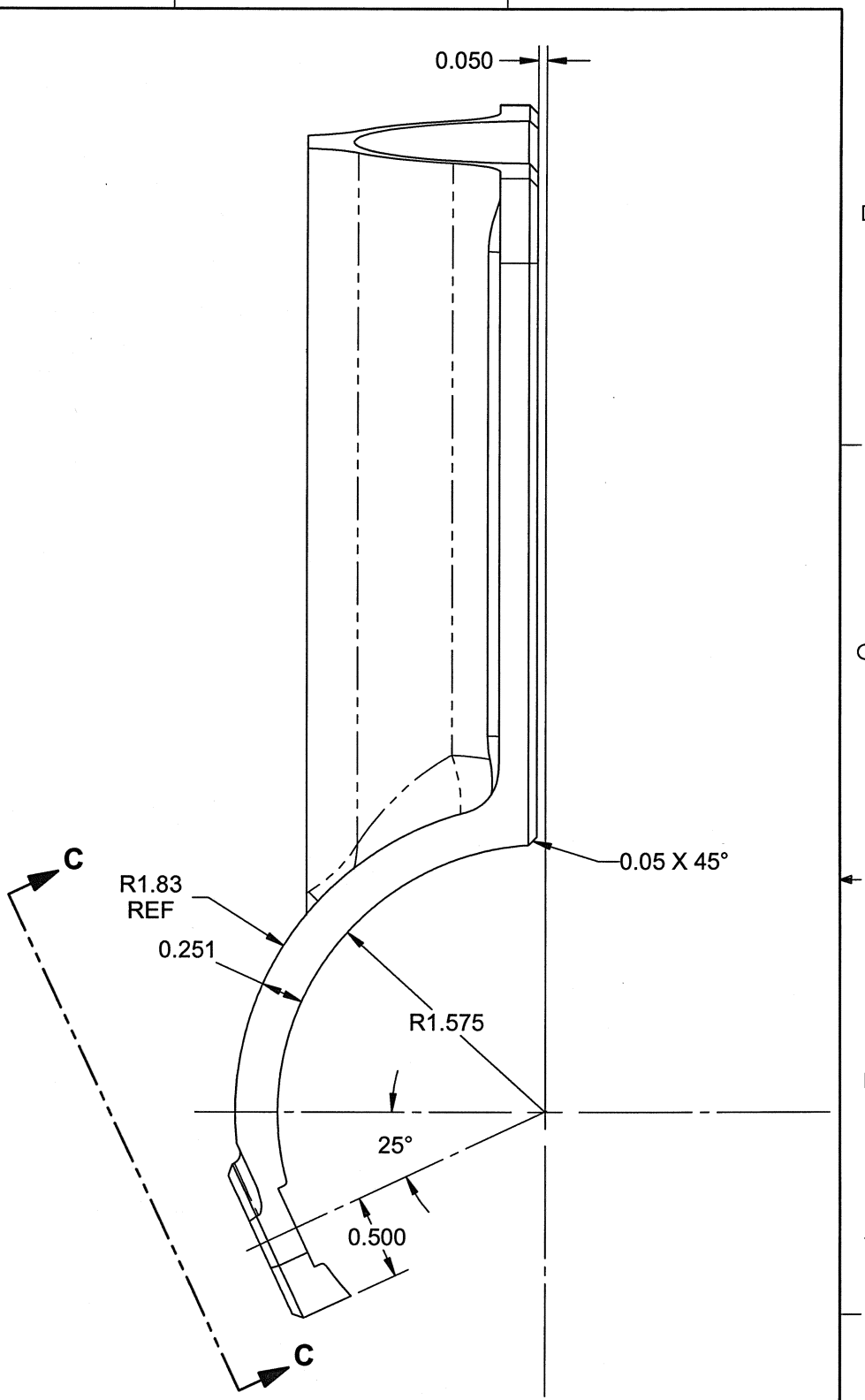
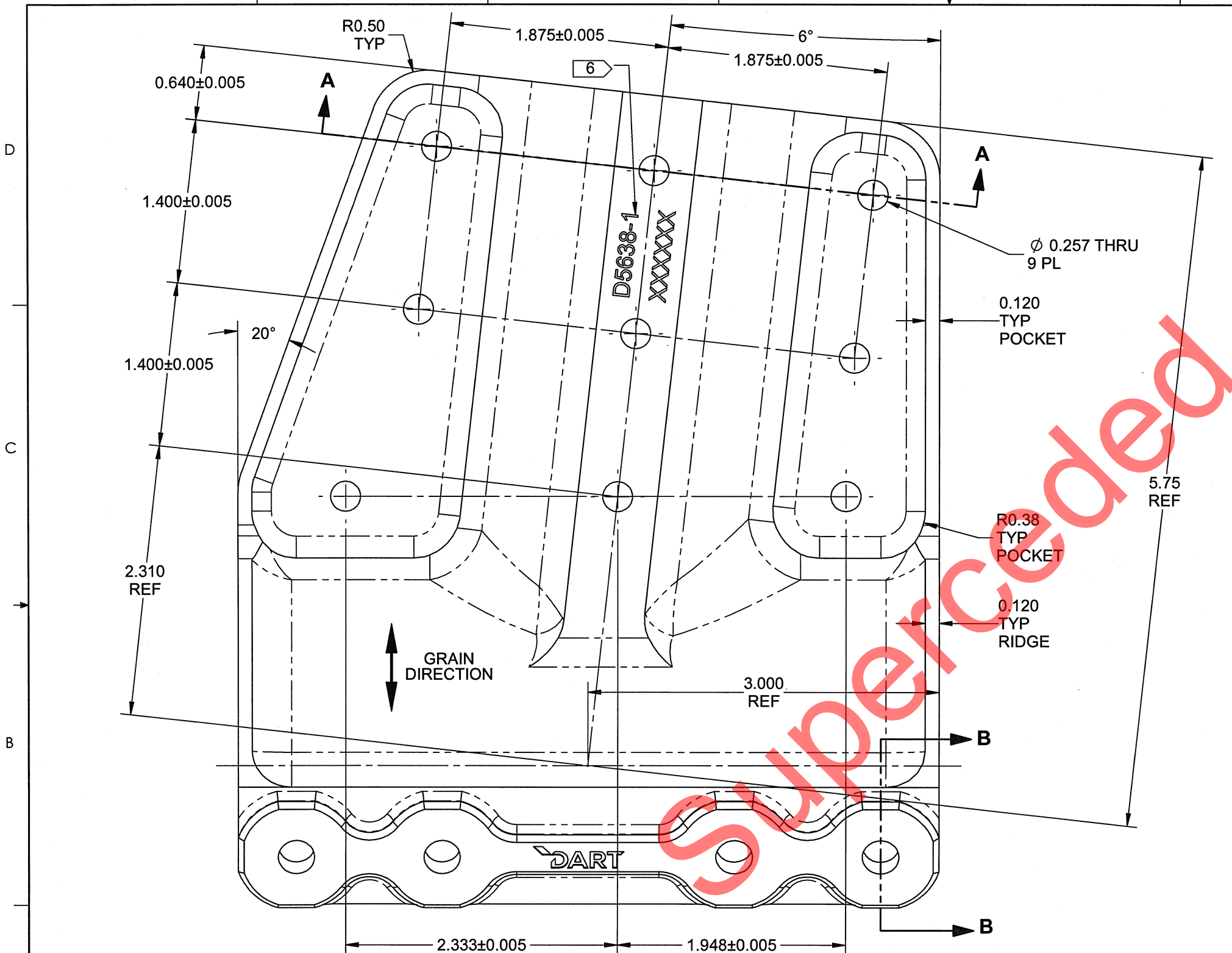


D5638-1 SADDLE OUTBD LH

D5638-2 SADDLE OUTBD RH

UNDER REVIEW
URF 19-746 19.05.28 (NO)

APPROVED	DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D5638 REV. A SHEET 1 OF 5 TITLE SADDLE OUTBD SCALE NTS <small>COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>
	DRAWN	ZF	
	CHECKED	MW	
	MFG. APPR.	JFS	
	APPROVED	NO	
	DE APPR.	CP	
DATE		18.04.20	
REV.		DESCRIPTION	DATE
A	NEW ISSUE	ZF	18.04.20



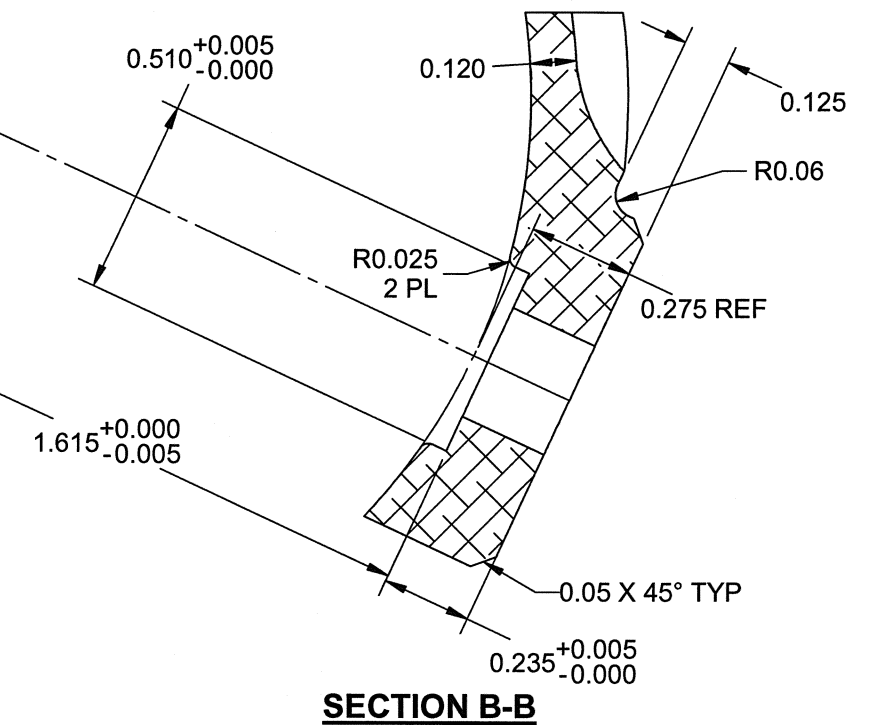
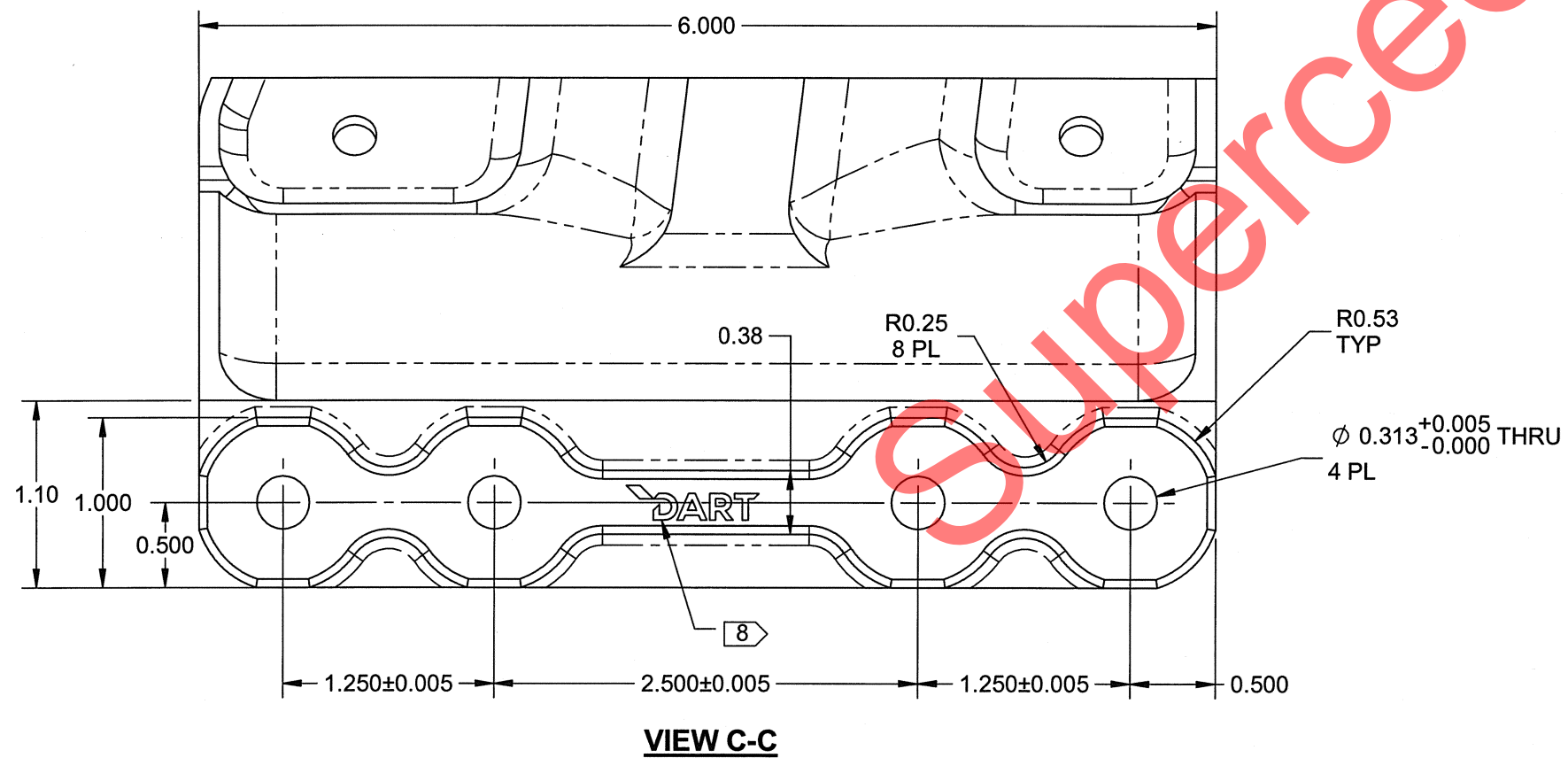
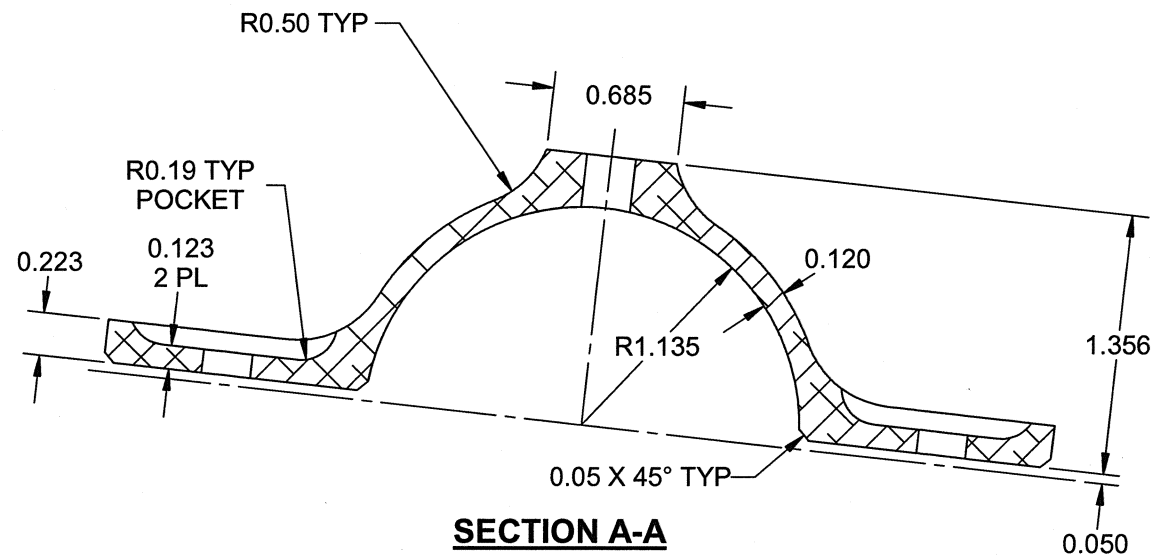
D5638-1 SADDLE OUTBD LH

- NOTES:
- 1) MATERIAL: 7075-T7351 PER AMS-QQ-A-250/12, QQ-A-250/12, OR ASTM B209, REF DART SPEC D6101-003
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT GLOSS BLACK PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5638-1" & BATCH NUMBER PER QSI 044 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
 - 7) WEIGHT: 0.66 lb
 - 8) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD OF 0.010
 - 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5638-1-REVA.STP"

UNDER REVIEW
URF 19-746 19.05.28 (NO)

APPROVED

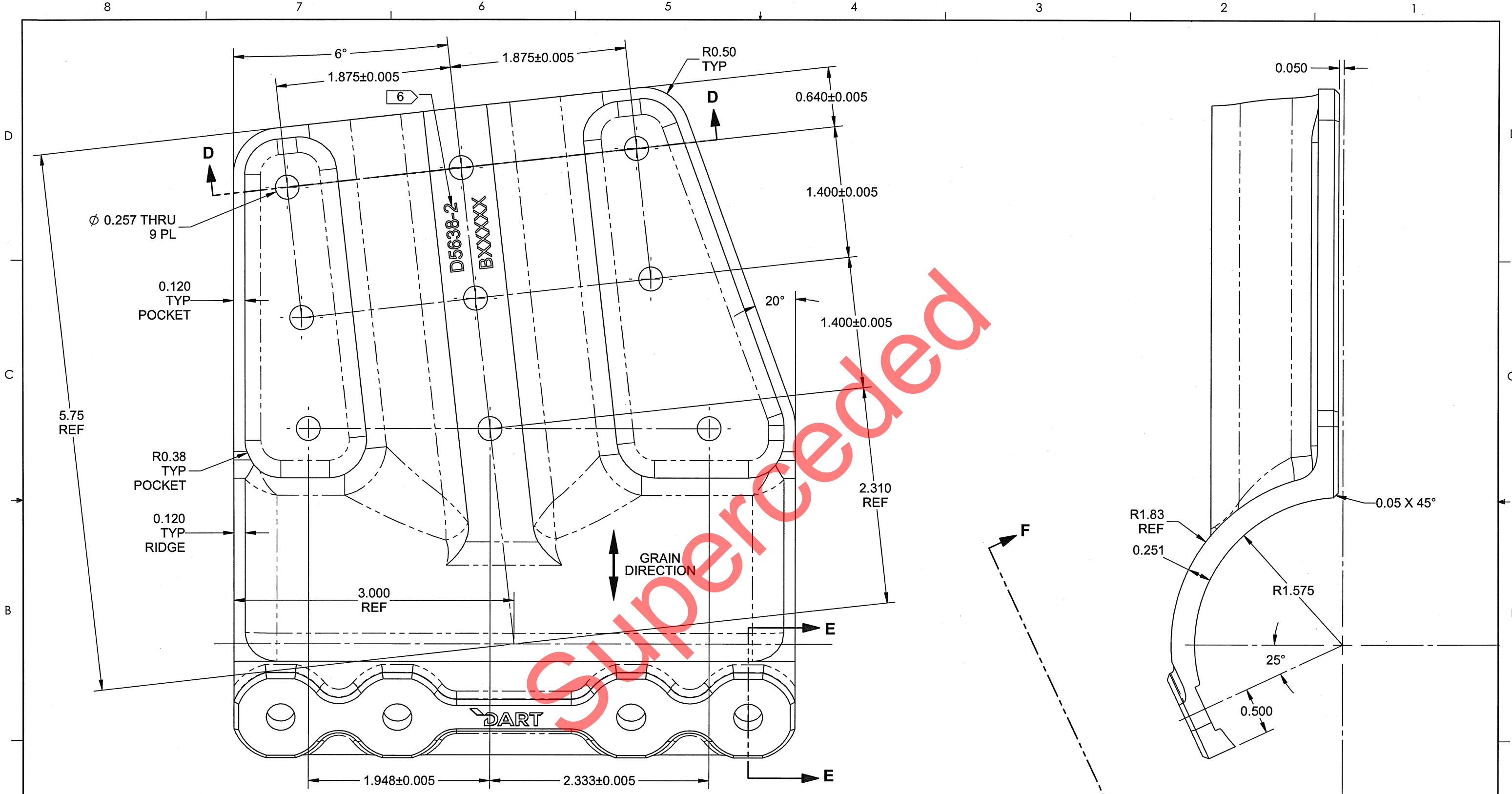
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO. D5638	REV. A
MFG. APPR.	JFS	SHEET 2 OF 5	
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	SADDLE OUTBD	NTS
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URF 19-746 19.05.28 (NO)

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DRAWN	ZF		
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MFG. APPR.	JFS	SHEET 3 OF 5	
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	SADDLE OUTBD	NTS
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- NOTES:**
- 1) MATERIAL: 7075-T7351 PER AMS-QQ-A-250/12, QQ-A-250/12, OR ASTM B209, REF DART SPEC D6101-003
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT GLOSS BLACK PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5638-2" & BATCH NUMBER PER QSI 044 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
 - 7) WEIGHT: 0.79 lb
 - 8) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD OF 0.010
 - 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5638-2-REVA.STP"

D5638-2 SADDLE OUTBD RH

UNDER REVIEW
URF 19-746 19.05.28 (NO)

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MFG. APPR.	JFS	D5638	SHEET 5 OF 5
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